

Technical Data Sheet



TEDUR L 9300-1



Base Polymer	Polyphenylene Sulphide
Filler/Additive System	40 % glass fibres / glass beads
Colour	black
Special Features	high toughness, reduced flash, increased burst strength, low warpage
Typical Applications	various

Pre-Drying Conditions	in a dry air (dessiccant) dryer 130-140 °C for 2-4 h dependant on moisture content
Processing Injection Moulding	melt temperature 320-340 °C mould temperature >140 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	13000	MPa	ISO 178
Flexural Strength	250	MPa	ISO 178
Flexural Deflection (Maximum Force)	2	%	ISO 178
Tensile Modulus	13500	MPa	ISO 527
Tensile Strength at Break	170	MPa	ISO 527
Tensile Elongation at Break	1.8	%	ISO 527
Impact Strength (Charpy, 23°C)	44	kJ/m²	ISO 179/1eU
Thermal Properties			
HDT / A (1,8 MPa)	270	°C	ISO 75-1/-2
DSC (Melt Point)	280	°C	ISO 11357
Physical Properties			
Density	1650	kg/m³	ISO 1183
Flammability			
Flammability (0.75 mm)	V-0	class	UL 94
Yellow Card available	yes	-	-
Glow Wire (GWFI, 960°C, 2.0mm)	passed	-	DIN EN 60695